

SERVICE TIP FROM...



SEYI PRESSES, INC.

843 Joint Park Boulevard, Tullahoma, TN 37388

Phone: 931-455-7700 – Fax: 931-455-6092

203 Lemon Creek Drive, Unit A, Walnut, CA 91789

Phone: 909-839-1151--Fax: 253-669-5065

Email: sales@seyiamerica.com

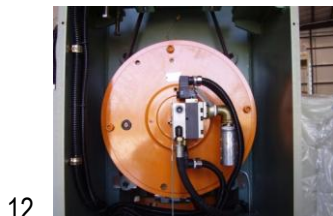
Web: www.seyi.com

Oil Change for Clutch and Brake

To assure long life and trouble free operation it is imperative that the clutch and brake system is properly maintained. Part of that maintenance is changing the oil. Your new press comes with oil already provided for the clutch and brake, it is the customer's responsibility to change the oil after the first three (3) months of operation and every year thereafter, unless the press is being used for single stroke operation, then the oil should be changed every six (6) months. Please make sure to use the required oil as suggested by SEYI America.

Below is a detailed procedure of how to properly change the oil:

1. Cycle the press to bottom dead center.
2. Turn the power off to the press and follow proper lock-out/tag-out procedures.
3. Remove the die block and place under the slide.
4. **Remove the back guard. (photo reference below)**
5. Rotate the Flywheel by hand until drain plug is at the 11 O'clock position.
6. **Remove drain plug and insert 3/8" drain pipe and hose. (photo reference below)**
7. Rotate flywheel so the drain port is now at the 6 O'clock position.
8. **Remove the fill plug so the oil can properly drain. (photo reference below)**
9. Allow sufficient time to make sure all the oil is drained.
10. Remove the drain pipe and hose.
11. Reinstall the drain plug.
12. **Rotate flywheel until the sight glass is at the 9 o'clock Position. (photo reference below)**
13. Fill with oil through the fill hole until the sight glass is half full.
14. Reinstall the fill plug.
15. Install back guard.
16. Test run press for proper operation.



If you are unable to resolve this problem, please contact SEYI's David Hattabaugh (Service Manager) at 931-455-7700 ext 262) for technical assistance. Or send Dave an email at david@seyiamerica.com with your service question.

For more on SEYI service, visit us at www.seyi.com.